Limitation of spiral microchannels for particle separation in heterogeneous mixtures: Impact of particles' size and deformability

Cite as: Biomicrofluidics 14, 044113 (2020); doi: 10.1063/5.0009673

Submitted: 1 April 2020 · Accepted: 11 June 2020 ·

Published Online: 10 August 2020















AFFILIATIONS

¹Department of Biological Chemistry, Biophysics and Bioengineering, School of Engineering and Physical Science, Heriot-Watt University, Edinburgh EH14 4AS, Scotland

 2 School of Engineering, Institute for Multiscale Thermofluids, University of Edinburgh, Edinburgh EH9 3FB, Scotland

ABSTRACT

Spiral microchannels have shown promising results for separation applications. Hydrodynamic particle-particle interactions are a known factor strongly influencing focusing behaviors in inertial devices, with recent work highlighting how the performance of bidisperse mixtures is altered when compared with pure components in square channels. This phenomenon has not been previously investigated in detail for spiral channels. Here, we demonstrate that, in spiral channels, both the proportion and deformability of larger particles (13 μ m diameter) impact upon the recovery (up to 47% decrease) of small rigid particles ($4\mu m$). The effect, observed at low concentrations (volume fraction <0.0012), is attributed to the hydrodynamic capture of beads by larger cells. These changes in particles focusing behavior directly impede the efficiency of the separation—diverting beads from locations expected from measurements with pure populations to co-collection with larger cells—and could hamper deployment of technology for certain applications. Similar focusing behavior alterations were noted when working with purification of stem cell end products.

Published under license by AIP Publishing. https://doi.org/10.1063/5.0009673

INTRODUCTION

Separation and sorting of cells is an important bioprocess across medical, environmental, and biotechnology applications, where existing technologies like centrifugation and filtration have several drawbacks.¹⁻³ Microfluidic approaches to cell sorting and separation can be divided into active, which exploit external forces, e.g., electrical, acoustic, optical, or magnetic fields, and passive, which utilize channel geometry and hydrodynamic forces.

Inertial focusing has proved a popular passive method, delivering high-throughput separation of various particles from heterogeneous samples based upon their size, shape, and deformability.¹ Several different geometries have been investigated with the majority of studies falling into the classification of straight, serpentine, or spiral channels.⁵ These channels typically have a square or rectangular cross section, though trapezoidal or triangular cross sections have been investigated, along with contraction-expansion arrays.

The use of pillars within devices has also been exploited to manipulate the flow field to achieve solution exchange and particle

Particle focusing within a spiral microchannel is determined by the particle properties and its interplay with the fluid dynamics within the confined channel geometry. 11,12 Spirals are often selected for separation applications due to their high throughput²⁵ with details of the forces involved given in recent reviews covering theory, 12-14 applications, and modeling. At present, despite advances in numerical modeling, there is no rapid and easy-to-use tool to precisely predict focusing behaviors and locations of particles, in arbitrary systems, that could inform optimal design and flow rate for separation.¹³ The impact of having mixed populations in spiral microchannels has also not been investigated in depth in the literature. In our previous work, however, we observed significant changes of separation efficiency when the end products of a

³Biomedical Engineering Division, James Watt School of Engineering, University of Glasgow, Glasgow G12 8LT, United Kingdom

a)Author to whom correspondence should be addressed: h.l.bridle@hw.ac.uk

stem cell differentiation process [cord blood CD34+ cells to red blood cells (RBCs)] were studied in a spiral as pure or mixed population.²⁶ Other examples are also available in the literature. In Bhagat et al., ²⁹ using a spiral with two inlets to separate 1.9 μ m and $7.32 \,\mu\mathrm{m}$ particles, the normalized particle distributions at the channel outlets are different in the pure samples [Fig. 4(a) and Fig. 5(a) in Ref. 29], compared to the mixed sample [Fig. 7(c) in Ref. 29]. In addition, when Son et al. 30 utilized a spiral setup to isolate non-motile sperm from RBCs, differences were observed between pure sperm distribution across the channel (Fig. 3 in Ref. 30) and samples of sperm mixed with blood (Fig. 5 in at 0.2 ml/min^{30}). The comparison of Fig. 4(2) with Fig. 6(3) in Son et al.30 also shows a change in sperm behavior with the use of mixed samples, with the sperm distribution altering to closely mirror that of the RBCs, although the only data for which the comparison is available (0.1 ml/min) is not an optimized condition for the device. Fuchs et al.³¹ used a spiral channel to isolate fungal cells from white blood cells, with the recovery of fungal cells reduced when comparing performance in phosphate-buffered saline (PBS) with performance in blood samples (Fig. 3 in Ref. 31), a factor attributed to the viscosity of blood samples. Hou et al. adopted a cascaded system to completely remove RBCs from circulating tumor cells (CTCs); their results indicate that there was little difference in the focusing behavior of the larger CTCs between PBS and blood samples, whereas RBCs could be found in the CTC outlet due to undesirable cell-cell interactions.³² Other work by Hou et al.33 looked at smaller particle mixtures, attempting to separate bacteria from blood with a double inlet spiral that was designed and tested with pure populations; in a mixed sample, bacterial recovery was reduced to 75%, attributed to the RBCs hindering the complete Dean migration of bacteria toward the outer channel wall. Finally, Tallapragada *et al.*² noted that, using particle mixtures, the Reynolds number required for separation is significantly higher than predicted from pure sample data. The authors propose a hypothesis for this effect based on the interaction between the wake of particles in one focused stream and those in another.

In order to better understand particle interactions, Gao *et al.*¹⁶ recently explored the effect of bidisperse suspensions on inertial focusing behavior within straight square channels, reporting that the inertial focusing positions were modified in comparison with performance in monodisperse conditions. A conference paper by the same group revealed that smaller particles are more impacted than larger particles.¹⁷ It was shown that, as the ratio between particle sizes increased, the focusing position of the smaller particles was altered, in particular, the main four equilibrium positions were occupied by larger particles, and smaller particles remained concentrated on an annulus close to the channel walls.

Particle interactions are known to have an impact on behavior within inertial focusing systems. For example, the formation of trains with evenly distributed particles in inertial focusing devices has been reported previously. ^{16,18} Lee *et al.* proposed that interparticle spacing is a consequence of particle-induced convection. ¹⁹ The viscous disturbance flow generated by a particle under confinement acts on a neighbor particle, repelling it a certain distance. Once particles assemble into a train with defined inter-particle spacing, this state is preserved by the action of inertial lift force. ²⁰ When particles are too concentrated, alterations in the ordering of trains have also been observed. ²¹ The focusing positions of particles are also altered in the presence of a large number of other particles; for example, a novel focusing mode was observed for cancer cells in whole blood, which was not present in PBS and diluted blood, ²² and others have described the mixing effect of RBC interactions at

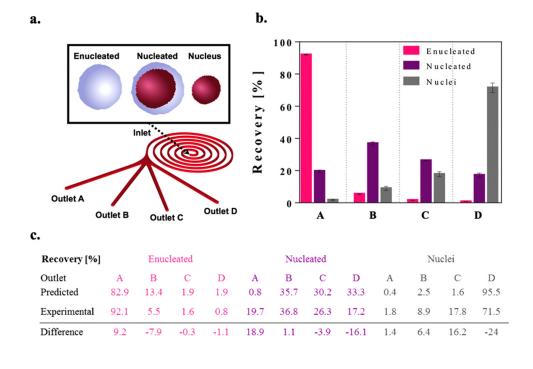


FIG. 1. Device design and stem cell performance. (a) Schematic of the spiral channel used for stem cell sorting with a $170 \times 30 \,\mu\text{m}^2$ rectangular cross section, six loops, one inlet, and four outlets. Enucleated and nucleated cells as well as nuclei-differentiated from cord blood CD34+ cells-are injected at 1 ml/min. (b) Recovery of cells is measured in each outlet using flow cytometry for mixed populations. Bars represent the mean value, and error bars denote the standard deviation of the mean. (c) Results from mixed populations ("Experimental") are compared to predicted recoveries from pure population data ("Predicted"). The device design was also utilized in Ref. 26, but the presented data were not published there.

high haematocrit, reducing the inertial migration of cancer cells.²³ In straight channels, incorporating local microstructures, the interaction between particles was noted to decrease sorting purity and efficiency as particle concentration increased.²⁴ Wu *et al.*^{23,24} also highlighted that small particles are particularly prone to be influenced by interactions with larger particles.

In the present paper, we discuss how focusing of particles in spiral channels is altered in a heterogeneous mixture as compared to pure populations when the concentration of particles is kept constant at a low volume fraction. We obtained data on the recovery rates and focusing positions of both pure and mixed populations for (1) the end products of a stem cell differentiation process and (2) beads mixed with larger and softer cells. For all the tested cases, we demonstrate that a heterogeneous mixture of particles, of different sizes and deformabilities, behave significantly differently than pure populations, leading to significantly impeded separation efficiency. Further investigation of this phenomenon might consequently yield a new understanding of the limitations of inertial microfluidic devices.

RESULTS

Focusing behavior of stem cells

In Ref. 26, a microfluidic spiral channel was used to sort differentiating stem cells (cord blood CD34+ cells) and most specifically the following three populations: enucleated cells (the end product), nucleated cells, and nuclei [Fig. 1(a)]. We demonstrated that enucleated and nucleated cells have similar sizes (ca. $8 \mu m$ in diameter) but differ in their deformability, while nuclei are significantly smaller (ca. $5 \mu m$ in diameter). Operating conditions were optimized to maximize the enrichment of enucleated cells based on size and deformability differences, leading to a flow rate of 1 ml/ min when analyzing data with pure (pre-sorted) populations. The purity of enucleated cells-which was the main criterion investigated in our previous work—was surprisingly significantly lower than predicted (down to ca. 70%) when a mixed population (enucleated/nucleated cells and nuclei) was injected in the spiral. Interestingly, nuclei that were observed to focus toward the inner wall in pure populations were also found with enucleated cells in the outlet closest to the outer wall in mixed population experiments.

In order to better understand this phenomenon, we compared in the present work the recovery of each cell population in a mixed sample. A sample containing circa 10⁶ cells/ml with 20% enucleated cells, 50% nucleated cells, and 30% nuclei by number (following cord blood CD34+ cells differentiation according to the protocol published in Ref. 10) was injected into the spiral at 1 ml/min, with recoveries determined using flow cytometry.

As depicted in Fig. 1(b), more cells than anticipated (+18.9% for nucleated cells and +1.4% for nuclei) traveled with enucleated cells to the outlet closest to the outer wall (outlet A) in a mixed population. A shift toward the outer wall was also observed for nuclei and nucleated cells, with a substantial depletion (-16.1% for nucleated cells and -24.0% for nuclei) from the outlet closest to the inner wall (outlet D). These results seem to confirm that the presence of other cells has the potential to alter focusing behaviors

even when working at relatively low cell concentrations (see Table I).

In order to better understand the impact of cell mixtures on recovery and consequently yield a new understanding of a potential limit of use associated with inertial focusing devices for separation, the goal was then to reproduce these tests with different particles. Figure 1 demonstrates that the biggest changes in focusing behaviors were observed for nucleated cells and nuclei. Although nuclei were closer—in terms of focusing position in the spiral—to nucleated cells, it remains unclear whether this proximity was the only factor impacting their behaviors or if enucleated cells also had an

TABLE I. Characteristics of the samples tested in this work. All samples contain either a pure or mixed population of particles diluted in PBS to a total concentration of 10⁶ particles/ml. For mixed populations, composition % reports the particle number of each subpopulation divided by the total number of particles in the sample. The line fraction is defined as the fraction of length along the flow axis covered by particle diameter, and our calculation is based on the inlet sample concentration and has assumed the existence of two focusing positions.

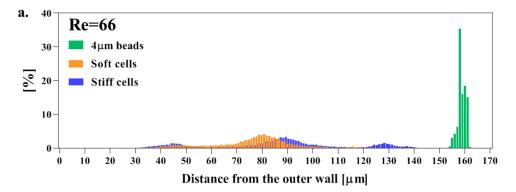
Composition of inlet sample (%)	Volume fraction of inlet sample	Line fraction of inlet sample
Figure 1		
100	0.000 268	0.020
100	0.000 268	0.020
100	0.000 065	0.013
20 50 30	0.000 053 0.000 134 0.000 019	0.004 0.010 0.004
Figure 2		
100	0.000 034	0.010
100	0.001 150	0.033
Figure 3		
60 40	0.000 020 0.000 460	0.006 0.013
40 60	0.000 013 0.000 690	0.004 0.019
20 80	0.000 007 0.000 920	0.002 0.026
Figure 4		
75 25	0.000 025 0.000 288	0.008 0.008
50 50	0.000 017 0.000 575	0.005 0.017
25 75	0.000 008 0.000 863	0.003 0.025
	inlet sample (%) Figure 1 100 100 100 20 50 30 Figure 2 100 100 Figure 3 60 40 40 60 20 80 Figure 4 75 25 50 50 25	Composition of inlet sample (%) fraction of inlet sample inlet sample Figure 1 100 0.000 268 100 0.000 065 20 0.000 053 50 0.000 134 30 0.000 019 Figure 2 100 0.000 034 100 0.001 150 Figure 3 60 0.000 020 40 0.000 460 40 0.000 013 60 0.000 090 20 0.000 090 20 0.000 090 80 0.000 092 Figure 4 75 0.000 025 25 0.000 288 50 0.000 017 50 0.000 575 25 0.000 008

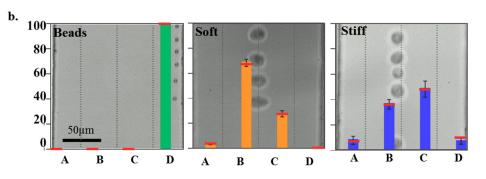
influence. Consequently, a system with only two populations—rigid 4μ m beads and Jurkat cells—was used. Jurkat cells are 13μ m in diameter, which is larger than 8μ m of cells previously used, and present a similar deformability to nucleated cells (Young's modulus 0.87 ± 0.03 kPa).²⁷ Based on their size (compared to a channel height of 30μ m) and deformability, it was expected that Jurkat cells will tend to focus in the middle of the channel, similarly to what was observed (on average) for enucleated cells.¹⁰ 4μ m spherical beads were expected to focus closer to the inner wall, similarly to nuclei. Since deformability also has a significant role in cell focusing,²⁸ experiments with fixed Jurkat cells (Young's modulus 2.15 ± 0.10 kPa) were performed for comparison.

It can be noted that the spiral was not redesigned to optimize the separation of Jurkat cells and beads; the proposed setup aims to investigate whether changes observed with a heterogeneous stem cell sample are translatable to a different mixture of particles. Consequently, the same spiral [Fig. 1(a)] and total particle concentration (10⁶ cells/ml) were used. More details on particle concentration, volume, and line fractions for all the tested samples are presented in Table I. Experiments with stem cells were done at 1 ml/min, which corresponds to a Reynolds number of 168 (the Reynolds number is defined as $Re = \rho U_{Max} D_h/\mu$, where ρ is the fluid density, μ is the fluid viscosity, U_{Max} is the maximum velocity of the fluid, and D_h is the hydraulic diameter of the channel). For beads and Jurkat cells, no significant changes in focusing were observed for Re above 66 (Fig. S1 in the supplementary material).

Focusing behavior of pure populations of Jurkat cells and $4 \mu m$ spherical polystyrene beads

The focusing behavior of single populations of beads and Jurkat cells at Re = 66 is presented in Fig. 2(a). By quantifying the number of cells imaged in four equal sections within the channel cross section (corresponding to the four outlets of the device), it could be predicted that 100% of beads would be collected in outlet D, the closest outlet to the inner wall, while soft and stiff cells should be mainly distributed between outlets B and C, the middle outlets (predicted recovery of Jurkat cells in outlet B: 68% and outlet C: 28%; predicted recovery for stiff Jurkat cells in outlet B: 36% and outlet C: 48%). As shown in Fig. 2(b), experiments collecting and quantifying outlet samples confirmed that-for pure populations-100% of the beads are indeed collected in outlet D. Cells remain closer to the centerline and are mostly collected in outlets B and C. $63 \pm 3\%$ of Jurkat cells travel to outlet B and 27 ± 3% to outlet C. As previously observed, 11 changes in deformability can alter focusing behaviors, and a larger number of stiffer Jurkat cells are collected in outlet C ($48 \pm 6\%$). Only a small portion of both cell types are directed to the outermost outlets A and D. These experimental results, from collected outlets, are in line with the predicted recovery, from imaging, of beads/cells with a minimal error $(0.5 \pm 0.7\%)$. By gaining information on the focusing behaviors of pure populations, it will be possible next to evaluate whether (1) mixing beads and cells do alter particle recovery and (2) proximity in focusing positions has an impact





Predicted recovery obtained from pure samples

FIG. 2. Pure population behaviors. (a) Position of pure populations of $4 \mu m$ beads (green), soft (orange), and stiff (blue) Jurkat cells assessed at Re = 66 using high speed imaging. The lateral equilibrium position was measured as a distance from the outer wall (μ m) at the end of the spiral channel and was generated by image analysis. (b) The recovery in each outlet of the spiral is measured by analyzing the sample post-processing. Bars represent the mean value, and error bars denote the standard deviation of the mean. Red horizontal bars represent the predicted recovery from focusing positions inside

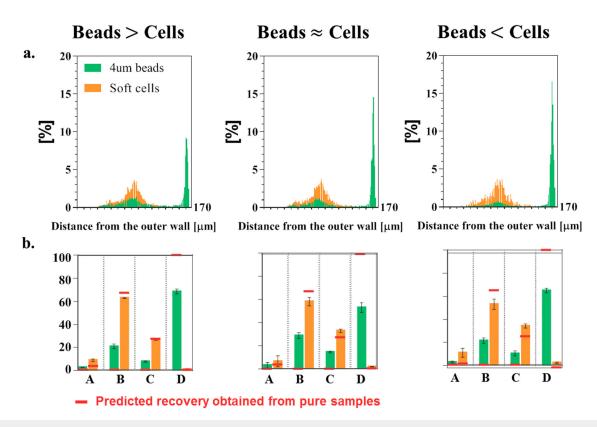


FIG. 3. Mixed population behavior with soft cells. (a) Position of $4\,\mu$ m beads (green), soft Jurkat cells (orange) in the spiral at Re = 66 for bead/cell ratios of 60%/40% (left panel), 40%/60% (mid panel), and 20%/80% (right panel). (b). The corresponding recovery in each outlet of the spiral is measured and compared to data from pure population (red horizontal lines represent the predicted recovery from focusing positions inside the channel for pure populations). Bars represent the mean value, and error bars denote the standard deviation of the mean.

[stiffer Jurkat cells having a closer distance to beads than control (soft) Jurkat cells have to beads].

Focusing behavior of mixed populations of control (soft) Jurkat cells and 4 μ m spherical polystyrene beads

Mixtures were prepared with 4μ m beads and Jurkat cells at varying cell/bead number ratios (cf. Table 1). The hydrodynamic behavior of particles in a mixed population is depicted in Fig. 3(a).

For all the tested conditions, the distribution of $4\mu m$ beads within the channel cross section was altered by the presence of Jurkat cells. When run as a pure sample, beads were focused in a tight stream close to the inner wall of the channel (75% of all events being focused at 158–160 μm). In the presence of Jurkat cells, beads occupy a wider section of the channel with 75% of beads occupying a lateral position distributed between 80 and 161 μm . In comparison, the larger Jurkat cells remain mostly focused at the center of the channel for pure and mixed samples.

As presented in Fig. 3(b), the recovery of beads in outlet D dropped from 100% (pure population) to <70% in the presence of Jurkat cells for all the tested concentrations. Moderate changes are also observed for the recovery of cells, with a small increase (0.3%–

1.3%) in cells collected in outlet D for all the tested conditions. The most noticeable change was recorded in outlet B, with up to 15% depletion of cells in favor of flanking outlets C and A when cells outnumbered beads.

Focusing behavior of mixed populations of stiff Jurkat cells and 4 μm spherical polystyrene beads

Similar conclusions can be drawn for mixtures with stiffer Jurkat cells (Fig. 4). Fewer beads are recovered in outlet D in the presence of cells, although interestingly the loss is less significant than with soft Jurkat cells (where the lowest recovery of beads is $53 \pm 4\%$ with soft cells compared to $62 \pm 1\%$ with stiff cells). For stiff Jurkat cells, it would appear that increasing cell concentration leads to slightly lower bead recovery rates in outlet D. More stiff cells are also collected in outlet D for the highest cell/bead ratios. Similarly to soft cells, stiff cells were slightly depleted from outlets B and C in favor of the outlets A and D.

DISCUSSION

In microfluidics, particles constitute an active component of the system shaping and altering the fluid flow pattern.¹¹ From the

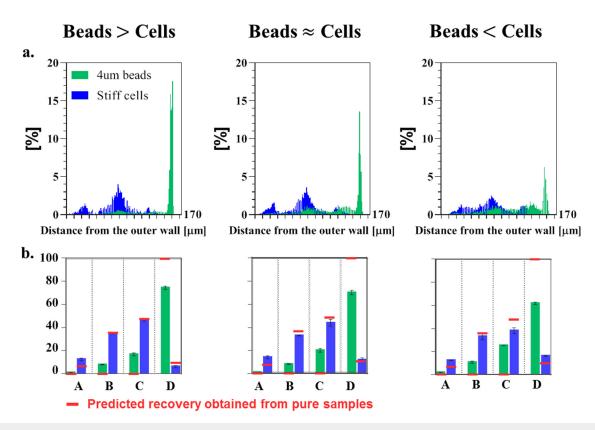


FIG. 4. Mixed population behavior with stiff cells. (a) Position of $4\,\mu m$ beads (green), stiff Jurkat cells (blue) in the spiral at Re = 66 for bead/cell ratios of 75%/25% (left panel), 50%/50% (mid panel), and 25%/75% (right panel). (b) The corresponding recovery in each outlet of the spiral is measured and compared to data from pure population (red horizontal lines represent the predicted recovery from focusing positions inside the channel for pure populations). Bars represent the mean value, and error bars represent the standard deviation of the mean.

results reported above, it can be concluded that with pure populations-and in the tested spiral design-small particles (beads or nuclei) focus tightly against the inner wall, while larger cells remain closer to the centerline or the outer wall, depending on their size/ deformability. In mixed populations, we observed significant alteration in focusing behaviors for 13, 8, and $5\,\mu m$ biological cells as well as $4\mu m$ rigid beads. For tests with beads and Jurkat cells, we observed that this impact, especially on bead loss in the predicted outlet, reduced recoveries to <70% in all cases. Comparing the influence of deformability on this behavior, it would seem that softer cells have a greater impact. To the best of our knowledge, the influence on focusing positions due to the interaction between heterogeneous mixtures within spiral channels, especially when cell concentrations are relatively low, has not been previously discussed in the literature. However, there is evidence, as highlighted in the Introduction, where the performance of mixed populations is reduced compared to that of pure populations.^{29–32} In several of these examples, it appears to be the smaller particle behavior which is most altered, e.g., sperm cells distribution reflecting that of RBCs³⁰ and RBCs being found in the CTC collection channel.³² In this latter example, the behavior was attributed to undesirable cellcell interactions. Additionally, Tallapragada et al.2 identified that

higher Reynolds numbers are needed for effective separation in mixed samples compared with pure counterparts and concluded this is due to interactions between the wakes of particles.

According to images recorded inside the channel (Fig. 5), cells in the spiral tested here seem to form trains and capture some of the smaller particles. Capture here does not imply physical contact; it is rather associated with the phenomenon of a small particle being "hijacked" by a larger particle, deviating the small particle from the equilibrium position it would have in a pure population. The formation of trains with evenly distributed particles in inertial focusing devices has been reported previously. Lee et al. 19 proposed that inter-particle spacing is a consequence of particle-induced convection. Viscous disturbance flow generated by a particle under confinement acts on a neighbor particle, repelling it a certain distance. Once particles assemble into the train with defined inter-particle spacing, this state is preserved by the action of inertial lift force.²⁰ Changes in the ordering of trains have also been observed when particle concentrations become too high.²¹ In straight channels, it has previously been observed that high concentrations of particles can lead to alterations in focusing behavior and positions.2

In this work, however, the concentration was kept low, 10^6 cells/ml, with corresponding volume and line fractions detailed

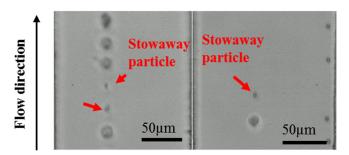


FIG. 5. Examples of images of $4\,\mu m$ beads and larger Jurkat cells at Re = 66 where the deviation of beads from the inner wall (right-hand side of the images) is visible. The left image is from the case of control (soft) Jurkat cells, and the right image is with stiffer Jurkat cells, both from the situation where there are a greater number of beads than cells though similar images can be found for all cell/head ratios

in Table I. As the cell/bead ratio increases, it can be seen that the total volume fraction increases, which could potentially play a role in the observed effects. However, the total volume fractions remain relatively low in comparison to previous work where the impact of particle concentration on inertial focusing performance has been observed. Inter-particle distances of less than ten particle diameters could affect the equilibrium position and axial spacing between other particles, with many of the articles reporting trains doing so in inter-particle distances of about five particles (line fraction of 1/6). However, as can be seen in Table I, the largest line fraction in this work is around 1/30, illustrating that the observed effects cannot be explained by crowding within a given line.

This mechanism of hydrodynamic interactions influencing focusing positions appears different to the recent work of Gao et al. 16 investigating bidisperse mixtures in square straight channels, where the larger particles occupy the four main focusing positions and the smaller particles thus remain on an annulus close to the channel wall.

Although it was not possible to confirm by imaging the capture of nucleated cells by enucleated cells (as these cells having the same size, it can be challenging to distinguish them using bright-field imaging only), results from Fig. 1 seem to confirm that alteration of focusing positions is not limited to small particles. The size ratio between particles should, however, play a significant role in the capture, explaining the appearance of small beads within the trains of the large cells while the spatial distribution of the cells is only moderately affected by the presence of beads; we did not identify cells joining trains of $4\,\mu\mathrm{m}$ beads focused near the inner wall of the channel. A profound understanding of these effects would aid better control inertial device performance.

CONCLUSION

We presented evidence of alterations in focusing behavior and separation efficiency in a spiral inertial focusing channel at low volume fractions when the performance of a heterogeneous particle mixture is compared to the individual particle populations. Both the size and deformability of particles within the mixture have an influence. In a scenario where small beads are mixed with larger cells, hydrodynamic particle-particle interactions, in which smaller particles can be self-assembled into trains of the larger particles, adversely affect particle separation in the spiral microchannel. Effects have also been observed for larger cells presenting different deformabilities (and hence focusing at different positions in the channel). The mixing effect could be desirable for certain applications; however, these poorly understood factors altering focusing positions of particles in inertial sorters can constitute a significant fundamental issue. Improved understanding of these effects would aid better control over inertial devices performance and facilitate making inertial focusing a mainstream technology in the future.

MATERIALS AND METHODS

Cell preparation

Enucleated, nucleated cells, and nuclei for Fig. 1 were prepared according to the protocol published in Ref. 26. Jurkat cells were washed twice in PBS—/— (phosphate-buffered saline without calcium and magnesium, Gibco) and re-suspended at 1×10^6 cell/ml in PBS—/—. For work with stiff Jurkat cells, cells were supplemented with 0.1% (v/v) glutaraldehyde (Sigma Aldrich), incubated at room temperature for 40 min, washed once in PBS—/—, and re-suspended in PBS—/— supplemented with 0.1% pluronic F-68 (ThermoFisher Scientific). The deformability of Jurkat cells with and without treatment was measured using real-time deformability cytometry, with Young modulus estimated using a build-in algorithm. 28,34

Bead preparation

 $4\,\mu m$ beads (Magsphere Ltd.) were either diluted in PBS or diluted with cells; the total particle concentration was kept to 1×10^6 cell/ml.

Hydrodynamic behavior in spiral microchannel

Samples were injected into the microfluidic device with a midpressure syringe pump (neMESYS 1000 N, Cetoni, Germany) through 1/16" PTFE tubing (Thames Restek, UK). The hydrodynamic behavior of particles was assessed in terms of lateral equilibrium position [measured as a distance from the particle center to the channel outer wall (µm)] measured at the end of the spiral channel by high-speed microscopic imaging. Images were recorded at ×20 magnification using an objective with a 4.9 mm free working distance (421251-9911-000 LD A-Plan 20x Ph1, Zeiss) by a highspeed CMOS camera (MC1362, Mikrotron, Germany) mounted on a microscope (Zeiss Axio Observer 3, Zeiss, Germany) at 2000 frames per second. Lateral positions within the channel were recorded for more than 10 000 events at three independent occasions, for each researched condition, using a custom-written program ShapeIn and quantified using the software ShapeOut version 0.8.4 (available at www.zellmechanik.com).

Separation efficiency

Separation efficiencies after processing in the spiral channel were quantified by flow cytometry. The recovery in each outlet for

a particle type [P] is defined as

$$Recovery[P]_{outlet_i} = \frac{[P]_{outlet_i}}{\sum_{i=1}^{4} [P]_{outlet_i}}.$$
 (1)

Data analysis and plotting were performed using GraphPad Prism 6 and FlowJo V10 CL.

SUPPLEMENTARY MATERIAL

See the supplementary material for the hydrodynamic behavior of pure populations at different flow rates.

AUTHORS' CONTRIBUTIONS

E.G. and M.J. designed the presented experimental work, and E.G. performed the experiments and data analysis. T.K. contributed to discussions regarding data analysis and interpretation. E.G., T.K., H.B., and M.J. wrote the manuscript, and T.K. edited it. H.B. and M.J. are joint last authors.

ACKNOWLEDGMENTS

E.G. and H.B. would like to acknowledge IBioIC and Epigem for the Ph.D. studentship. T.K. received funding from the European Research Council (ERC) under the European Union's Horizon 2020 Research and Innovation Programme (Grant Agreement No. 803553). M.J. was supported by the Royal Academy of Engineering under the Research Fellowship Scheme (No. RF/201718/1741). M.J. would also like to acknowledge the Engineering and Physical Sciences Research Council (EPSRC) and the Royal Society for their support (Nos. EP/R006482/1 and RGS\R1\191188).

DATA AVAILABILITY

The data that support the findings of this study are available from the corresponding author upon reasonable request.

REFERENCES

- ¹N. Herrmann, P. Neubauer, and M. Birkholz, "Spiral microfluidic devices for cell separation and sorting in bioprocesses," Biomicrofluidics 13(6), 061501
- ²P. Tallapragada et al., "Scale invariant hydrodynamic focusing and sorting of inertial particles by size in spiral micro channels," J. Micromech. Microeng. 25(8), 084013 (2015).
- ³J. Zhang *et al.*, "Inertial particle separation by differential equilibrium positions in a symmetrical serpentine micro-channel," Sci. Rep. 4(1), 4527 (2014).
- ⁴C. Wyatt Shields IV, C. D. Reyes, and G. P. López, "Microfluidic cell sorting: A review of the advances in the separation of cells from debulking to rare cell isolation," Lab Chip 15(5), 1230-1249 (2015).
- ⁵Y. Gou et al., "Progress of inertial microfluidics in principle and application," Sensors 18(6), 1762 (2018).
- ⁶J. Zhang et al., "High-throughput separation of white blood cells from whole blood using inertial microfluidics," IEEE Trans. Biomed. Circuits Syst. 11(6), 1422-1430 (2017).
- ⁷M. E. Warkiani et al., "Slanted spiral microfluidics for the ultra-fast, label-free isolation of circulating tumor cells," Lab Chip 14(1), 128-137 (2014).
- ⁸P. Mukherjee *et al.*, "Single stream inertial focusing in low aspect-ratio triangular microchannels," Lab Chip 19(1), 147-157 (2019).

⁹X. Wang, J. Zhou, and I. Papautsky, "Vortex-aided inertial microfluidic device for continuous particle separation with high size-selectivity, efficiency, and purity," Biomicrofluidics 7(4), 44119–44119 (2013).

10 H. Amini et al., "Engineering fluid flow using sequenced microstructures,"

Nat. Commun. 4(1), 1826 (2013).

¹¹D. Di Carlo et al., "Continuous inertial focusing, ordering, and separation of

particles in microchannels," Proc. Natl. Acad. Sci. U.S.A. 104(48), 18892 (2007).

12 D. R. Gossett and D. D. Carlo, "Particle focusing mechanisms in curving confined flows," Anal. Chem. 81(20), 8459-8465 (2009).

13D. Stoecklein and D. Di Carlo, "Nonlinear microfluidics," Anal. Chem. 91(1), 296-314 (2019).

14A. J. Chung, "A minireview on inertial microfluidics fundamentals: Inertial

particle focusing and secondary flow," BioChip J. 13(1), 53–63 (2019).

15S. Razavi Bazaz *et al.*, "Computational inertial microfluidics: A review," Lab Chip 20(6), 1023-1048 (2020).

16 Y. Gao et al., "Inertial lateral migration and self-assembly of particles in bidisperse suspensions in microchannel flows," Microfluid. Nanofluid. 23(7), 93

17. Tohme et al., "Inertial migration of bidisperse suspensions flowing in microchannels: Effect of particle diameters ratio," in European Conference on Fluid-Particle Separation, Lyon (FPS, 2018).

18 H. Amini, W. Lee, and D. Di Carlo, "Inertial microfluidic physics," Lab Chip 14(15), 2739-2761 (2014).

¹⁹W. Lee *et al.*, "Dynamic self-assembly and control of microfluidic particle crystals," Proc. Natl. Acad. Sci. U.S.A. 107(52), 22413 (2010).

20 C. Schaaf, F. Rühle, and H. Stark, "A flowing pair of particles in inertial microfluidics," Soft Matter 15(9), 1988-1998 (2019).

²¹K. J. Humphry et al., "Axial and lateral particle ordering in finite Reynolds number channel flows," Phys. Fluids 22(8), 081703 (2010).

22 E. J. Lim et al., "Visualization of microscale particle focusing in diluted and whole blood using particle trajectory analysis," Lab Chip 12(12), 2199-2210

23T. Tanaka et al., "Inertial migration of cancer cells in blood flow in microchannels," Biomed. Microdevices 14(1), 25-33 (2012).

²⁴Z. Wu et al., "Continuous inertial microparticle and blood cell separation in straight channels with local microstructures," Lab Chip 16(3), 532-542 (2016).

 $^{\mathbf{25}}$ N. Liu et al., in "Spiral inertial microfluidics for cell separation and biomedical applications," in Applications of Microfluidic Systems in Biology and Medicine, edited by M. Tokeshi (Springer, Singapore, 2019), pp. 99-150.

²⁶E. Guzniczak et al., "Purifying stem cell-derived red blood cells: A highthroughput label-free downstream processing strategy based on microfluidic spiral inertial separation and membrane filtration," Biotechnol. Bioeng. 117(7), 2032-2045 (2020).

 $^{\bf 27}\!E.$ Guzniczak et~al., "High-throughput assessment of mechanical properties of stem cell derived red blood cells, toward cellular downstream processing," Sci. Rep. 7(1), 14457 (2017).

 $^{\mathbf{28}}$ E. Guzniczak $et\ al.$, "Deformability-induced lift force in spiral microchannels for cell separation," Lab Chip 20(3), 614-625 (2020).

²⁹A. A. S. Bhagat, S. S. Kuntaegowdanahalli, and I. Papautsky, "Continuous particle separation in spiral microchannels using dean flows and differential migration," Lab Chip 8(11), 1906-1914 (2008).

30J. Son et al., "Non-motile sperm cell separation using a spiral channel," Anal. Methods 7(19), 8041-8047 (2015).

31 B. B. Fuchs et al., "Rapid isolation and concentration of pathogenic fungi using inertial focusing on a chip-based platform," Front. Cell. Infect. Microbiol. 9(27), (published online 2019).

32H. W. Hou et al., "Isolation and retrieval of circulating tumor cells using centrifugal forces," Sci. Rep. 3(1), 1259 (2013).

33 I. Hou, et al., "Direct detection and drug-resistance profiling of bacteremias using inertial microfluidics," Lab Chip 15, 2297-2307 (2015).

34 A. Mietke et al., "Extracting cell stiffness from real-time deformability cytometry: Theory and experiment," Biophys. J. 109(10), 2023-2036 (2015).